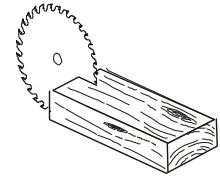


# Rip-saw blades

Rip-saw blades for soft and hard wood. Also suitable for multi-rip sawing. The alternate bevelled tooth design is recommended when ripping hard wood. We also manufacture saw blades with anti-kick teeth.

For larger diameters turn to page 15.



## 22BA39

Universal saw blade for ripping of solid wood. For larger diam. see "Sawmill industry" page 15.

Dia. mm	Kerf/Body mm	Number of Teeth	Price £
150/160	2.8/1.9	12	44.55
180	2.8/1.9	14	44.55
200	2.8/1.9	16	45.77
225	3.2/2.2	18	50.59
250	3.2/2.2	20	53.00
280	3.2/2.2	22	56.61
300	3.2/2.2	24	57.55
315	3.2/2.2	24	65.53
350	3.5/2.5	28	74.47
400	3.5/2.5	32	86.73
430	4.0/3.0	34	128.36
450	4.0/2.8	36	116.83

## 22AA39B2

(Art. UB)

The same design as 22BA39 but more stable, AA toothstyle

Dia. mm	Kerf/Body mm	Number of Teeth	Price £
180	3.2/2.2	14	58.68
200	3.2/2.2	16	58.68
225	3.5/2.5	18	62.23
250	3.5/2.5	20	64.82
280	3.5/2.5	22	74.41
300	3.5/2.5	24	76.59
350	4.0/2.8	28	101.22
400	4.0/2.8	32	114.09

## 22AA39T2

(Art. UM)

Small cutting width. For larger diam. see "Sawmill industry" page 15.

Dia. mm	Kerf/Body mm	Number of Teeth	Price £
160	2.4/1.6	12	44.71
180	2.4/1.6	14	45.81
200	2.4/1.6	16	47.50
225	2.8/1.9	18	53.64
250	2.8/1.9	20	54.82
280	2.8/1.9	22	63.23
300	2.8/1.9	24	65.40
350	3.2/2.2	28	81.63
400	3.2/2.2	32	91.13
450	3.5/2.5	36	129.13

## 10BA30

A ripping saw blade suitable for cross-cutting

Dia. mm	Kerf/Body mm	Number of Teeth	Price £
400	3.5/2.5	40	100.92
450	4.0/2.8	44	128.51
500	4.0/2.8	50	159.55
550	4.4/3.0	56	202.79

## 22BA30

(Art. UC)

Rip-saw blade. Ripping of hard and soft wood. Tooth shape BA is recommended for hard wood. Can also be used for multi-rip sawing of dry, planed wood. For larger diam. see "Sawmill industry" page 15.

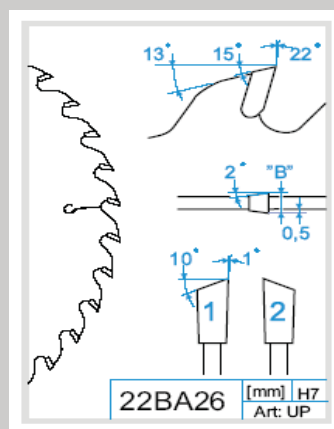
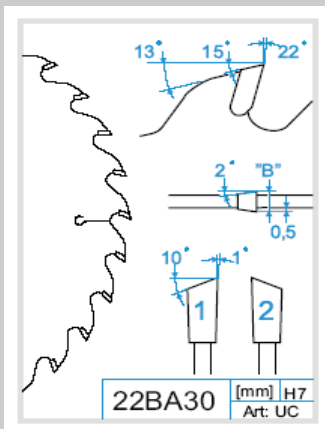
Dia. mm	Kerf/Body mm	Number of Teeth	Price £
180	2.8/1.9	18	46.21
200	2.8/1.9	20	49.37
225	3.2/2.2	22	55.69
240	3.2/2.2	24(AA)	56.85
250	3.2/2.2	24	56.85
280	3.2/2.2	28	63.15
300	3.2/2.2	30	66.00
315	3.2/2.2	30	70.98
330	3.5/2.5	32	83.95
350	3.5/2.5	36	83.95
400	3.5/2.5	40	100.92
450	4.0/2.8	44	128.51

## 22BA30T3

(Art. UCT)

Rip-saw blade with extra small cutting width.

Dia. mm	Kerf/Body mm	Number of Teeth	Price £
160	2.0/1.3	16	49.17
180	2.0/1.3	18	50.38
200	2.0/1.3	20	51.47
225	2.4/1.6	22	60.95
250	2.4/1.6	24	63.47
300	2.4/1.6	30	74.69
350	2.8/1.9	36	89.87
400	2.8/1.9	40	110.28



## 22BA26

(Art. UP)

Rip-saw blade with a closer tooth pitch. Suitable for both hard and soft wood. For larger diam. see "Sawmill industry" page 15.

Dia. mm	Kerf/Body mm	Number of Teeth	Price £
160	2.8/1.9	18	51.83
180	2.8/1.9	20	51.83
190	2.8/1.9	24	51.83
200	2.8/1.9	24	51.83
225	3.2/2.2	28	57.66
250	3.2/2.2	30	61.63
300	3.2/2.2	36	71.01
350	3.5/2.5	42	90.23
400	3.5/2.5	48	108.89
450	4.0/2.8	56	133.99

# Sawmill industry

## 27BA39

(Art. U)

Ripping green soft wood.

Diam mm	Kerf mm	Number of Teeth	Price £
500	4.0/2.8	40	142.76
560	4.4/3.0	44	184.28
610	4.4/3.0	48	200.01
650	4.4/3.0	52	302.32
700	4.4/3.0	56	308.95
760	4.4/3.0	60	527.84

## 27EA39T2

(Art. UM)

Ripping green or dry wood.  
Narrow cutting width.

500	3.5/2.5	40	156.04
560	3.5/2.5	44	194.53
610	3.5/2.5	48	220.25
650	4.0/2.8	52	327.62
700	4.0/2.8	56	335.94

## 22BA30

(Art. UC)

Ripping dry wood. Also available for cross-cutting type 10BA30.

500	4.0/2.8	50	159.55
560	4.4/3.0	56	202.79
610	4.4/3.0	60	213.49
650	4.4/3.0	64	372.53
700	4.4/3.0	72	383.22

## 22BA30T2

(Art. UCM)

Ripping dry wood. Narrow cutting width.

500	3.5/2.5	50	164.35
560	3.5/2.5	56	211.96
610	3.5/2.5	60	223.13
650	4.0/2.8	64	389.17
700	4.0/2.8	72	399.27

## 22BA26

(Art. UP)

Ripping dry wood.

500	4.0/2.8	60	166.84
560	4.4/3.0	64	210.72
610	4.4/3.0	72	244.96
650	4.4/3.0	78	391.02
700	4.4/3.0	84	398.96

## 22BA26T2

(Art. UPM)

Ripping dry wood.  
Narrow cutting width.

500	3.5/2.5	60	170.60
560	3.5/2.5	64	217.50
610	3.5/2.5	72	244.90
650	4.0/2.8	78	400.36
700	4.0/2.8	84	408.76

## 10BA19E

(Art. SE)

Cross-cut and trimming saw blades. Laser slots and reduced gullets for low noise. Also used for trimming applications. For small pitch see 10BA16 and 8BA13, page 8.

300	3.2/2.2	48	75.28
330	3.5/2.5	52	91.97
350	3.5/2.5	56	93.40
380	3.5/2.5	60	111.82
400	3.5/2.5	64	111.82
450*	4.0/2.8	72	140.60
500*	4.0/2.8	80	167.22
560	4.4/3.0	90	219.92
610	4.4/3.0	96	232.89
650	4.4/3.0	108	407.31
700	4.4/3.0	116	409.48

## 27EA30B2

(Art. K)

Saw blade for edging of green soft wood with high feed speed.

300	4.0/2.6	30	114.00
350	4.4/3.0	36	129.53
400	4.4/3.0	40	139.61
450	5.0/3.6	44	171.79
500	5.0/3.6	50	184.05
600	5.0/3.6	60	256.09

## 27AA39RK

Saw blade for edging of green wood with 4 wiper slots. Used for green soft wood.

300	4.4/3.0	24	146.55
350	5.2/3.8	28	170.60
400	5.2/3.8	32	191.27
450	5.2/3.8	36	224.22
500	5.2/3.8	40	256.09

## 30AA255/343/368

For the Lucas portable Saw

424	5.05/2.85	5	168.71
546	5.7/3.2	5	232.62
585	6.13/3.55	5	275.47

## Pre-sawing Hew Saw

### 25AA30X

(Art. sp)

Pre-sawing.

Dia. mm	Kerf mm	Body mm	C-hole mm	Teeth No.
345	3.8	2,9-10,7	144	36
345	4.7	3,8-10,7	144	36

## Reducer saw Söderhamn

### 20AA41sp

(Art. sp)

Reducer saw.

Dia. mm	Kerf mm	Body mm	C-hole mm	Teeth No.
625	4.0	3,2-6,0	480	48

### 25AA43sp

(Art. sp)

Pre-sawing.

Dia. mm	Kerf mm	Body mm	C-hole mm	Teeth No.
660	3.7	2,7-6,0	480	48
660	4.1	3,2-6,0	480	48
660	5.2	4,2-6,0	480	48

### 25AA38sp

(Art. sp)

Pre-sawing.

Dia. mm	Kerf mm	Body mm	C-hole mm	Teeth No.
720	4.0	3,1-6,0	560	60
720	4.0	3,1-7,0	560	60

## Reducer saw Ari

### 25AA35sp

(Art. sp)

Pre-sawing.

Dia. mm	Kerf mm	Body mm	C-hole mm	Teeth No.
660	4.0	2,9-7,0	460	60

### 25AA42sp

(Art. sp)

After-sawing.

Dia. mm	Kerf mm	Body mm	C-hole mm	Teeth No.
588	8.0	7.0	460	44

## Ripping saw blades

### 27AA46sp

(Art. sp)

Ripping saw blade with splines type 2. Also available with other tooth forms.

Dia. mm	Kerf mm	Body mm	C-hole mm	Teeth No.
700	4.0	2.8	spl2	48
700	4.2	2.8	spl2	48
700	4.4	3.0	spl2	48

